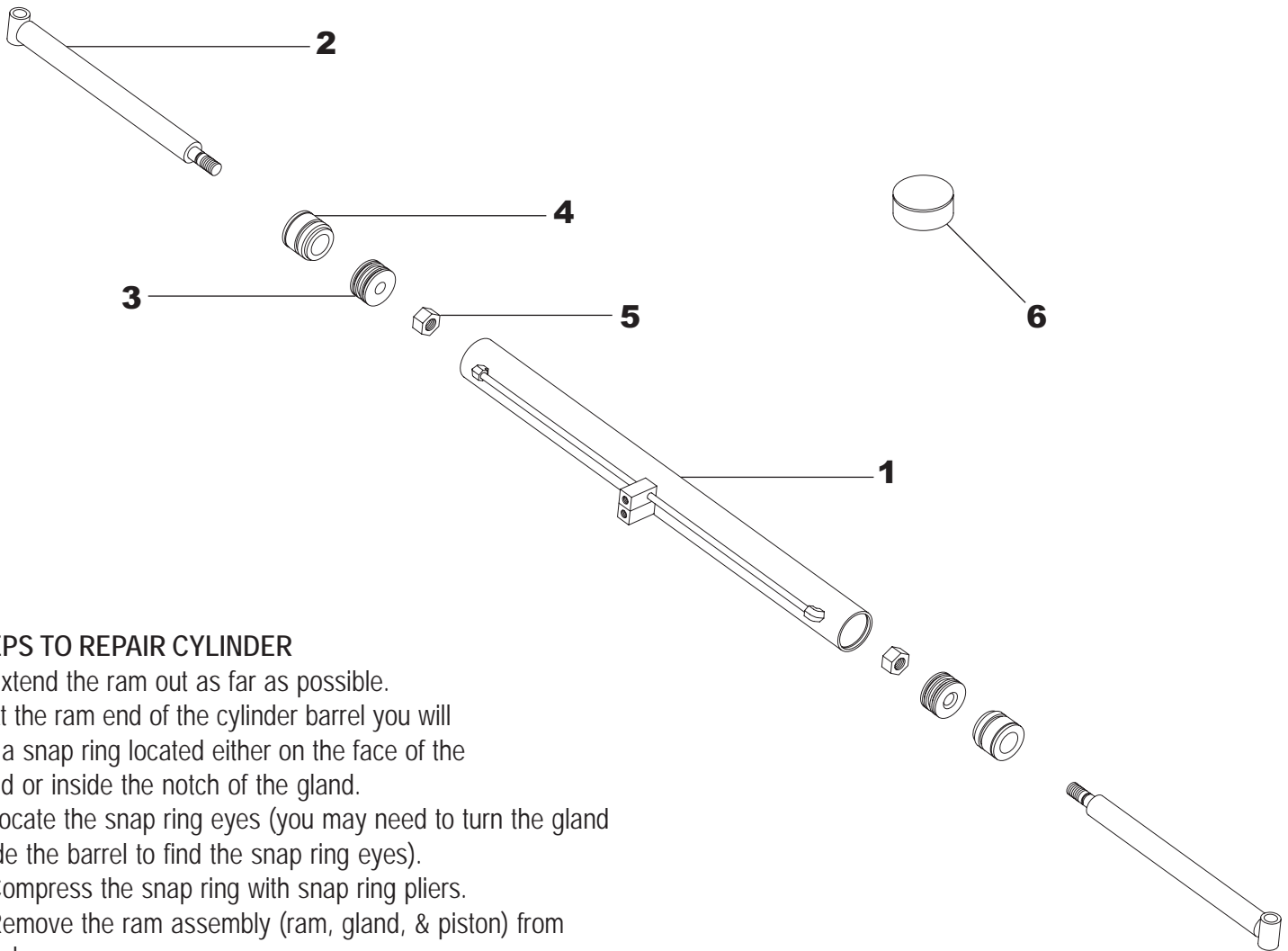


## BASIC SQUEEZER™ REPLACEMENT PARTS

Ref.	Part No.	Description	Qty.	Ref.	Part No.	Description	Qty.
1	BA-1CAS-R	SQUEEZER ARM (RIGHT)	1	8	*HK-35	(2) H06072-86	1
2	BA-1CAS-L	SQUEEZER ARM (LEFT)	1	9	*LM-10	MALE COUPLER	1
3	BA-7B	CYLINDER PIN	2	10	*LM-11	FEMALE COUPLER	1
4	BA-11EAS	SQUEEZER FRAME	1	11	**QC-300AS	SNAP ATTACH ADAPTER	2
5	D-1A	HYDRAULIC CYLINDER	1	12	HHS1011024	5/8" X 2 1/2" BOLT	8
6	DRP0600028	DOUBLE ROLL PIN	2	13	LWM10	5/8" LOCK WASHER	8
7	ZER1805	GREASE FITTING	4	14	HFN1011	5/8" NUT	8
8	HK-21	(1) H06196-66 & (1) H06216-66	1				

*\*Part numbers 8, 9, & 10 are for SQ-80A Squeezer™.*

*\*\*C-3 Adapters are standard for Westendorf loaders. Other adapters are available for pins, skid steers, 3-points and other brands of loaders. See instructions with the alternate adapter.*



## STEPS TO REPAIR CYLINDER

- 1) Extend the ram out as far as possible.
- 2) At the ram end of the cylinder barrel you will find a snap ring located either on the face of the gland or inside the notch of the gland.
- 3) Locate the snap ring eyes (you may need to turn the gland inside the barrel to find the snap ring eyes).
- 4) Compress the snap ring with snap ring pliers.
- 5) Remove the ram assembly (ram, gland, & piston) from barrel.
- 6) Notice the direction they are pointing so they can be properly re-assembled.
- 7) Remove the jam nut and/or hex nut from the end of the ram.
- 8) Remove the old seals and rings and replace them with the new seals and rings. *(Seal kits are packaged for several different cylinders - you may have extra parts.)*
- 9) Clean the cylinder with cleaner and a clean **lint free** cloth.
- 10) Lubricate the seals and rings to aid assembly.
- 11) Assemble the cylinder by reversing the order.

## CYLINDER REPAIR TIPS

- When disassembling cylinders, keep the parts in correct orientation. Remove parts in sequence.
- Note the direction of the piston and gland. Lay out old seals and parts as they are removed.
- Assemble cylinder in the proper order; lubricate to aid assembly.

## D-1 CYLINDER REPLACEMENT PARTS

Ref.	Part No.	Description	Qty.
1	D-101B	CYLINDER BARREL	1
2	D-110A	CYLINDER RAM	2
3	P-B	PISTON	2
4	G-B	GLAND	2
5	HFN1614	1" NUT	2
6	#4CK	SEAL KIT	*

**NOTE:** \*Seal kit contains O-Rings, Back-Up Washers, Piston Rings, Snap Rings and Seals to repair one cylinder. The D-1 cylinder will require two seal kits for a complete repair.